

**USER INSTRUCTION MANUAL FOR LOADCELL TRANSMITTER MODEL
TDC/I/0400.**

INDEX

1.0)	INTRODUCTION - MANUAL	PAGE 2
1.1)	ABOUT THIS MANUAL	PAGE 2
1.2)	INTRODUCTION – INSTRUMENT	PAGE 2
1.3)	CONVENTIONS USED IN THIS MANUAL	PAGE 2
2.0)	SET UP INFORMATION	PAGE 2
2.1)	CALIBRATION ACCURACY	PAGE 2
2.2)	WARM UP TIME	PAGE 2
2.3)	THE CURRENT OUTPUT	PAGE 2
3.0)	SPECIFICATIONS	PAGE 2
3.1)	TRANSMITTER INDICATOR	PAGE 2
3.2)	INPUT SIGNAL AND CONVERTER	PAGE 3
3.3)	ANALOG OUTPUT CHARACTERISTICS	PAGE 3
3.4)	DISPLAY	PAGE 3
3.5)	CALIBRATION INTER-FACE	PAGE 3
3.6)	OPERATOR INTER-FACE	PAGE 3
3.7)	PROCESSORS AND ARCHITECTURE	PAGE 3
4.0)	CALIBRATION PROCEDURE	PAGE 3
4.1)	SETTING MAXIMUM DISPLAY VALUE	PAGE 4
4.2)	CAPTURING THE NO-LOAD SIGNAL	PAGE 4
4.3)	SETTING THE SLOPE	PAGE 4
4.4)	ANALOG OUTPUT CALIBRATION (CURRENT / VOLTAGE)	PAGE 4
4.5)	SET-POINT CALIBRATION	PAGE 4
5.0)	EXTENDED USER SETTINGS	PAGE 4
6.0)	HOLD FUNCTION SETTINGS	PAGE 5
6.1)	LIMIT REFERENCE SETTINGS	PAGE 5
6.2)	DISPLAY UPDATE (IN STEPS OF 40ms)	PAGE 5
6.3)	FILTER LEVEL SETTINGS	PAGE 5
6.4)	PRINT BUTTON FUNCTION	PAGE 5
7.0)	APPLICATION INFORMATION	PAGE 5
7.1)	WIRE SIZES AND TERMINALS	PAGE 5
7.2)	FOLD BACK PROTECTION	PAGE 5
8.0)	WARNINGS AND PRACTICES	PAGE 6
9.0)	OPERATING INSTRUCTIONS	PAGE 6
9.1)	USING THE ZERO FUNCTION	PAGE 6
9.2)	TARE FUNCTION	PAGE 6
9.3)	HOLD FUNCTION	PAGE 6
9.4)	TIME DELAY ON PRESSING THE KEYS	PAGE 6
9.5)	SET POINT INDICATORS	PAGE 6

1.0. INTRODUCTION:

1.1. ABOUT THIS MANUAL:

This document covers the information needed to connect and calibrate your instrument. Abbreviations and short form descriptions are explained in section 1.2. Special attention should be given to WARNINGS and PRACTICES.

The FUNCTIONS used for CALIBRATION and OPERATING the instrument are indicated on the lefthand side of the DISPLAY board by means of LED and are numbered 1 – 20.

1.2. INTRODUCTION:

The TDC/I/0400 is a general purpose MICRO PROCESSOR based Loadcell transmitter with ZERO, TARE and HOLD function. Power to the unit can be from AC (110 or 220V). No gain adjustment is required, as provision is made for a signal input range from 0-3.2mV/V. Optional relay setpoints can be altered by simply selecting the RELAY number. Housed in a IP67 polycarbonate enclosure with removable LID, screw clamp wire connectors and simple calibration procedure makes for a quick installation and commissioning.

1.3. CONVENTIONS USED IN THIS MANUAL:

- NUMERIC INCREMENT SWITCHES refers to 5 push button switches mounted under the LED DISPLAY. This is used to select numeric data and store in permanent memory. (S5, S6, S7, S8, S9)
- LED DISPLAY refers to the 5 display units that indicate numeric values, decimal point and the function that was selected.
Note that the most significant digit can only be 0 or 1.
- NO LOAD SIGNAL refers to the MILLI-VOLT output from the loadcell(s) to the instrument, when the weigh bridge is empty.
- SLOPE refers to the relation between the MILLI-VOLT output of the loadcells and the DISPLAY value.
- DISPLAY INCREMENTS will be calculated by the processor according to the DATA value set for display increments (DISP - position 1). The following table shows the increments for different display values.

<u>DISPLAY VALUE</u>	<u>INCREMENTS(steps)</u>	<u>RESOLUTION(%)</u>
0 to 3000	1	.03
0 to 6000	2	.03
0 to 10000	5	.05
0 to 19999	10	.05

2.0 SETUP INFORMATION:

2.1 **CALIBRATION ACCURACY:** Best accuracy will be achieved when the known mass that is used for calibrating the system, is as CLOSE as possible to the maximum system capacity. (Full load on the loadcells)

2.2 **WARM-UP TIME:** The instrument should be allowed to stabilise for approximately 20 minutes.

2.3 **The CURRENT OUTPUT:** Optional: (4-20mA) is capable of driving 20mA into a load of 500Ohm. See calibration procedure.

The current output can be changed to 0-20mA, by removing jumper J3.

3. SPECIFICATIONS:

3.1 TRANSMITTER INDICATOR:

Power supply	AC	:	110 or 220V (Jumper selectable)
	DC	:	12 to 27V DC (Optional)
Power consumption	:	:	12VA max. (2 relays energized)
Excitation voltage	:	:	10Volt (+5/-5Volt) Sense included.
Excitation current	:	:	Up to 4 Loadcells (350 Ohm min.)
Tare offset	:	:	100% of Display value.
Analog outputs	:	:	4 -20mA into 500 Ohm max.
Accuracy	:	:	0.05%
Operating temp.	:	:	0 to 60 degrees C
Enclosure	:	:	175 x 125 x 75mm Polycarbonate
Weight	:	:	1.0 kg

3.2 INPUT SIGNAL and CONVERTER:

Milivolt input range	:	0-3,1 mV/V
Input impedance	:	1 x 10 ⁶ Ohm.
A to D converter	:	24 conversions per sec.
A to D resolution	:	16 bit
Linearity	:	0.013% (up to 3.2mV/V)

3.3. ANALOG OUTPUT CHARACTERISTICS:

D to A resolution	:	14 bit (6000 increment for Pos. and 6000 for Neg.)
Current output	:	4-20mA into 500 Ohm maximum.
Resolution	:	1 in 3000 divisions.
Linearity	:	0,03%
ISOLATION	:	None (referenced to 0 volt)

3.4. DISPLAY:

Type	:	LED 4,5 Digit (with dec. point & polarity)
Display height	:	20mm

3.5. CALIBRATION INTERFACE:

Data input	:	5 Push button switches
Menu selection	:	1 Function select switch with 1 sec message prompt on LED display

3.6. OPERATOR INTERFACE:

Function keys	:	3 Mounted on faceplate. Polycab. overlay
Type	:	Snap type 4 leg domes
Setpoint indicators	:	2 relay status LED's.

3.7. PROCESSORS and ARCHITECTURE:

<u>Master CPU</u>	:	Dallas 80C320 at 22mHZ
Programme memory	:	Eprom 64kbytesx8
RTC & Static memory	:	1 ² C / 32bytesx8

4. CALIBRATION PROCEDURE:

To select the calibration function required, press the "FUNC" button. A LED will eliminate to verify selection.

Definitions for function select:

	<u>FUNCTION</u>	<u>DISPLAY INDICATION</u>
1.	Display maximum	S – 01
2.	Zero (no – load)	S – 02
3.	Slope / calibration mass	S – 03
4.	No function	-No-
5.	No function	-No-
6.	No function	-No-
7.	4mA setting	S – 07
8.	20mA setting	S – 08
9.	Limit 1 On Value	S – 09
10.	Limit 1 Off Value	S – 10
11.	Limit 2 On Value	S – 11
12.	Limit 2 Off Value	S – 12
13.	Limit 3 On Value	N/A
14.	Limit 3 Off Value	N/A
15.	Limit 4 On Value	N/A
16.	Limit 4 Off Value	N/A

17.	Time/date setting	N/A
18.	Unit ID	N/A
19.	Print all settings	N/A
20.	No function	N/A

NOTE: Display will time-out in 30 seconds and revert to operation mode if no buttons are pressed. Only steps not completed will need to be resumed. Already saved steps will not be lost.

4.1 SETTING MAXIMUM DISPLAY VALUE:

- Step 1: Press “FUNC” select, S – 01 is displayed.
- Step 2: Press S5 – S9 to display the maximum display value on the LED display.
- Step 3: Press the “DEC PNT” repeatedly to place the decimal point.
- Step 4: Press “ENTER” to store value.

4.2 CAPTURING THE NO-LOAD SIGNAL:

- Step 5: Press “FUNC” select, S – 02 is displayed.
- Step 6: Press S5 – S9, with zero load or no-load signal applied to display the zero setting on the LED display.
- Step 7: Press “ENTER” to store value.

4.3. SETTING THE SLOPE:

- Step 8: Press “FUNC” select, S – 03 is displayed.
- Step 9: Press S5 – S9 to display the value of the applied calibration mass/signal on the LED display.
- Step 10: Apply calibration mass/signal.
- Step 11: Press “ENTER” to store value.

4.4 ANALOG OUTPUT CALIBRATION (CURRENT):

- Step 1: Press “FUNC” select, S – 07 is displayed.
- Step 2: Press S5 – S9 to display the 4mA value on the LED display.
- Step 3: Press “ENTER” to store value.
- Step 4: Press “FUNC” select, S – 08 is displayed.
- Step 5: Press S5 – S9 to display the 20mA value on the LED display.
- Step 6: Press “ENTER” to store value.

4.5 SETPOINT CALIBRATION:

Limits can be used with positive or negative values.

- Step 1: Press “FUNC” select, S – 09 is displayed. (setpoint 1)
- Step 2: Press S5 – S9 to display ON value on LED display.
- Step 3: Press “ENTER” to store value.
- Step 4: Press “FUNC” select, S – 10 is displayed (setpoint 1)
- Step 5: Press S5 – S9 to display OFF value on LED display.
- Step 6: Press “ENTER” to store value.
- Step 7: Setpoints (2, 3, 4) are entered and stored in the same way as setpoint 1. (steps 1-6)

5. EXTENDED USER SETTINGS:

To enter the extended user settings press and hold first the “enter and Dec Pnt” and then press the zero button. Release simultaneously. -E- will be displayed to indicate you are in the extended menu.

Definitions for function select:

FUNCTION:

- 1. Hold Function
- 2. Limit Reference
- 3. Display Update Delay
- 4. Serial Port Update Delay
- 5. Filter Level
- 6. Print Button

DISPLAY INDICATION:

- E – 01
- E – 02
- E – 03
- E – 04
- E – 05
- E – 06

7. Shift Start Time E – 07
8. Shift Cycle Time E – 08

Function E – 09 to E – 20 are not being used.

6. HOLD FUNCTION SETTINGS:

- Step 1: Enter the extended user settings. E – 01 is displayed.
Step 2: Select between 0 (normal hold) or 1 (peak hold) by pressing S9.
Step 3: Press “ENTER” to store value.

6.1 LIMIT REFERENCE SETTINGS:

- Step 1: Enter the extended user settings. E – 01 is displayed.
Step 2: Press “FUNC” select, E – 02 is displayed.
Step 3: Select between 0 (limits will work from display 0) or 1 (limits will work from system zero reference) by pressing S9.
Step 4: Press “ENTER” to store value.

6.2 DISPLAY UPDATE (IN STEPS OF 40ms):

- Step 1: Enter the extended user settings. E – 01 is displayed.
Step 2: Press “FUNC” select until E – 03 is displayed.
Step 3: Select the display delay time by pressing S6 – S9 (eg. 10 on display is 10 x 40ms = ms)
Step 4: Press “ENTER” to store value.

6.3 FILTER LEVEL SETTINGS:

- Step 1: Enter the extended user settings. E – 01 is displayed.
Step 2: Press “FUNC” select until E – 05 is displayed.
Step 3: Select from 0 (no filter), 1 (high frequency), 2 (intermediate frequency) and 3 (low frequency) filter by pressing S9.
Step 4: Press “ENTER” to store value.

6.4 PRINT BUTTON FUNCTION:

- Step 1: Enter the extended user setting. E – 01 is displayed.
Step 2: Press “FUNC” select until E – 06 is displayed.
Step 3: Press “ENTER”.
Step 4: Your printer will now print the full 550 setup.

7. APPLICATION INFORMATION:

7.1 WIRE SIZES AND TERMINALS:

Use a flat screwdriver to open the springloaded cage clamp. Insert the wire inside the round hole and release. The wire size should not exceed 0.5mm square. The screwdriver to be 3mm flat.

7.2 FOLDBACK PROTECTION:

Provision is made for protecting the instrument against overload conditions. If overloaded or installed in a environment with temperature higher than $\pm 60^{\circ}\text{C}$, foldback overload condition might occur. The red LED indicated as “overloaded” will light up. The instrument can be reset by switching off the power for ± 5 min.

8. WARNINGS AND PRACTICES:

- POWER MUST ALWAYS BE DISCONNECTED BEFORE CONNECTIONS ARE DONE ON INSTRUMENT.
- BEFORE POWER IS CONNECTED TO THE INSTRUMENT, TEST ALL OUTGOING LINES FOR SHORT CIRCUITS.
- ENSURE THE INSTRUMENT IS FREE OF LOOSE METALLIC OBJECTS.
- IF A DC SUPPLY IS USED, MAKE SURE THE POLARITY IS CORRECT.
- NEVER REMOVE THE DISPLAY BOARD WHILE POWER IS STILL CONNECTED TO THE UNIT.
- IF FOR ANY UNFORSEEN REASON, IT HAPPENS THAT THE FUSE BLOWS, NEVER REPLACE IT WITH A HIGHER RATING. CONTACT THE SUPPLIER FOR ADVICE.
- IT IS ADVISED TO USE THE EXCITATION VOLTAGE SENSE FUNCTION, IF THE DISTANCE BETWEEN THE INSTRUMENT AND THE LOADCELLS EXCEEDS THE STANDARD LENGTH OF THE LOADCELL, OR IF A JUNCTION BOX IS USED, 6 CORE SCREENED CABLE SHOULD BE USED TO CONNECT BETWEEN THE INSTRUMENT AND THE JUNCTION BOX.

WHEN LOADCELLS MANUFACTURED BY TRANSDUCER DEVELOPMENTS Co. (Pty) Ltd. ARE USED IN THE APPLICATION, THE FOLLOWING COLOUR CODE IS APPLICABLE. CONFIRM DURING COMMISSIONING THAT THE EXCITATION VOLTAGE IS STABLE, AND WITHIN THE LIMITS 10 VOLT (+/-80mV). USE COLOUR CODING AS FOLLOWS:

<u>ALLOCATION</u>	<u>4 CORE CABLE</u>	<u>6 CORE CABLE</u>
SENSE +	*****	WHITE
EXCITATION +	BLUE	BLUE
SIGNAL +	RED	RED
SIGNAL -	GREEN	GREEN
EXCITATION -	YELLOW	YELLOW
SENSE -	*****	BLACK
SCREEN	GREY	GREY

9. OPERATING INSTRUCTIONS:

9.1 Using the ZERO function:

Pressing on this function will clear the display to 0000. This is a very useful function when you need to load a specific mass on a scale, or when some residue was left over from a previous batch.

9.2 TARE function:

This function is used for clearing the display, not loosing previous data.

If the value 88 units is displayed, and the TARE function is selected, the display will clear to 0000. The polarity sign will flash to indicate "TARE" mode. If TARE is selected again, the value 88 will appear on the display. (Provided that the load was kept the same).

If the value 88 is displayed and TARE is selected, the display will go to 0000. If the load is now increased with 22 units, and TARE is selected again, the display will indicate the result 110. Pressing the display again, will repeat the sequence.

9.3 HOLD function:

Selecting this function will instruct the processor to hold the display value or the highest value. This value will be indicated in flashing mode. Pressing the HOLD key again, will reset the instrument to normal operating mode.

9.4 Time delay on pressing the keys:

After a key was pressed, a 1 second time count will be initialised. During that time all keys will be disabled.

9.5 SETPOINT indicators: (Optional)

The status of the 2 relays is indicated on the left of the display. When a relay has changed from the normal to the energised state, the corresponding LED will light up. Note that it will only fall out again when the load drop to 1% lower than the presetted value. (as described in 4.5).